



TEST REPORT

According to ANSI/IES LM-80-15
For

Shenzhen Refond Optoelectronic Co., Ltd.

1 to 8th Floor, Building #1, 10th Industrial Zone, Tian Liao Community, Gong Ming Area, Guang Ming New

Model: RF-27TI32DS-DF-N

Report Type: 9000 Hours Test Report	Product Type: LED Package
Test Engineer: Pote Wang	<i>Pote Wang</i>
Report Number: R2DG161221050-10-M1	
Test Date: 2016-12-24 to 2018-01-04	
Report Date: 2018-07-30	
Reviewed By: Daniel Duan / EE Manager	<i>Daniel Duan</i>
Revised Note: The previous report R2DG161221050-10 is replaced by this report on 2018-07-30	
Test Facility: Test facility was located at No.69,Pulongcun ,Puxinhu Industrial Area, Tangxia , Dongguan, Guangdong, China.	
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Accreditation: The IAS Accreditation Number TL-460.	

Note: The test data was only valid for the test sample(s). This test report is prepared for the customer shown above and for the device described herein. It may not be duplicated or used in part without prior written consent from Bay Area Compliance Laboratories Corp. (Dongguan).

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Bay Area Compliance Laboratories Corp. (Dongguan)

No.69, Pulongcun, Puxinhu Industrial Area Tangxia ,

Dongguan, Guangdong, China.

The IAS Accreditation Number TL-460

1 - General Information

1.1 Description of LED Light Sources

Sample Size:

90 PCS samples were received on 2016-12-21. The samples were numbered from 1 to 30, 31 to 60 and 61 to 90.

Manufacturer:	Shenzhen Refond Optoelectronic Co., Ltd.
Part Number:	RF-27TI32DS-DF-N
Part Type:	LED Package
Drive Level:	DC 60mA
Nominal CCT:	2700K
Power:	0.2W
Current Density per LED die:	320mA/mm ²
Power Density per LED die:	1.067W/mm ²
CRI:	90
Die Spacing:	N/A

Sampling Method:

LED samples for IESNA LM-80 testing consist of units built from a minimum of three manufacturing lots with each manufacturing lot built from different wafer lots built on non-consecutive days.

These manufacturing lots are picked to represent a wide parametric distribution.

Family products covered by this report:

According to ENERGY STAR® Requirements for the Use of LM-80 Data, the following products can be covered by this report base on the information and declaration provided by manufacturer. The information of these models shows that the covered products meet all section 4 requirements of ENERGY STAR® Requirements for the Use of LM-80 Data (September 28, 2017)

This report covers the following models:

Testing Model	Multiple Model	Difference	Details
RF-27TI32DS-DF-N	R*- * *** 32DS-**-** (-Y)-**	CCT & Internal management code	All models are identical except the CCT and Internal management code.

Identifiers Information (if any):

1. The first * can be F or T, It is an internal Market code which does not affect property.
2. The second * represent customer name, it can be C, D, H, K, L, M, P, S, T, W, Y, which also can be excluded.
3. The third to fourth * represent CCT, it can be 22, 24, 27, 30, 35, 40, 45, 50, 57, 60, 62, 65, 82; ** don't mean only two numbers, it maybe also as mentioned 2, 3, 4, 5, 6, 7, 8.
4. The fifth * represent Chromogenic index, it can be R, M, H, T, or Q&S which does not affect product property.
5. The sixth * represent power, it can be I&P.
6. The seventh to eighth * can be AF, BF, CF, DF, EF, FF, FD or FH, it is an internal Market code which does not affect product property.
7. The ninth to tenth ** can be N, 2N, 3N or J, it is an internal Market code which does not affect product property.
8. The letter "Y" on behalf of the centrifugal power equipment is not used, No "Y" on behalf of using centrifugal power equipment.
9. The eleventh to twelfth ** represent project code, not specified, it can be blank, * or ** and number or letter

1.2 Standards Used:

- ANSI/IES LM-80-15: IES Approved Method for Measuring Lumen Maintenance of LED Light Sources.
- CIE 127:2007: Measurement of LEDs
- ENERGY STAR® Requirements for the Use of LM-80 Data (This standard was not accredited by IAS)

1.3 Testing Equipment

Device	Manufacture	Model No	Serial No	Calibration date	Calibration due date
0.3m integrating sphere	EVERFINE	Diameter 0.3m	1011119	2017-03-09	2018-03-09

Device	Manufacture	Model No	Serial No	Calibration date	Calibration due date
Programmable Test Power for LEDs	EVERFINE	LED300E	1008002	2017-03-03	2018-03-03
High accuracy array spectroradiometer	EVERFINE	HAAS-2000	1012016T	2017-03-09	2018-03-09
Standard Light Source	EVERFINE	D062	1011093	2017-09-13	2018-09-13
Precision digital stabilized DC power supply	EVERFINE	WY605-V110	G115987CJ7321114	2017-03-03	2018-03-03
Multilayer aging machine	BACL	B2-270	20005	2017-09-01	2018-09-01
Multilayer aging machine	BACL	B2-270	20022	2017-12-08	2018-12-08
Multilayer aging machine	BACL	B2-270	20013	2017-09-01	2018-09-01
Digital CC&CV DC Power Supply	EVERFINE	WY5015	11090007	2017-03-03	2018-03-03
Digital CC&CV DC Power Supply	EVERFINE	WY5015	11090005	2017-03-03	2018-03-03
Digital CC&CV DC Power Supply	EVERFINE	WY5015	11090006	2017-03-03	2018-03-03

1.4 Drive Level

Samples are driven with a constant direct current (DC) during maintenance test, photometric and electrical measurement. The current value was regulated to within $\pm 3\%$ of the specified value of the manufacturer during maintenance test, and was within $\pm 0.5\%$ during photometric and electrical measurement test.

1.5 Ambient Conditions for Maintenance Test

For lumen maintenance test, samples within one data set, were installed on cooling boards in thermal chambers with minimal ambient airflow. The case temperature and ambient temperature was monitored by thermocouples which one was soldered to the coldest DUTs' case (TMP_{LED}) location, while the other is mounted at a distance of 5 mm above the TMP location.

During life testing, TMP_{LED} of the coldest LEDs were maintained at a temperature that was greater than or equal to 2°C below the corresponding nominal case temperature. Surrounding air was maintained at a temperature that was greater than or equal to 5°C below the corresponding nominal case temperature. Thermocouples were shielded from direct DUT optical radiation and comply with ASTM E230 Table 1 "Special Limits".

Samples were connected to DC power supply in series circuits with a constant current. The forward current was regulated to within $\pm 3\%$ of the specified value of the manufacturer.

The relative humidity within chamber was kept less than 65% during test.

For photometry measurement, the ambient temperature during test was set to $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$, RH <65%.

1.6 Photometric Measurement Method and Uncertainty

Integrating sphere and spectroradiometer is used to measure luminous flux and chromaticity coordinate $u'v'$. 2π measurement was used and sample was driven by DC power supply. The forward current was regulated to within $\pm 0.5\%$ of the nominal value. The test system was calibrated by halogen reference lamp. The ambient temperature during test was set to $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$, RH <65%. The temperature measurement point was located in the sphere and the temperature was detected by a temperature probe.

The uncertainty of the light output measurements is $U=1.59\%$ ($K=2$), at the 95% confidence level. The uncertainty of the correlated color temperature measurements is $U=21\text{K}$ ($K=2$), at the 95% confidence level.

The uncertainty of the temperature is $U=0.8671^{\circ}\text{C}$ ($K=2$), at the 95% confidence level.

1.7 Statement of Traceability

Bay Area Compliance Laboratories Corp. (Dongguan) attested that all calibration has been performed using suitable standards traceable to National Primary Standards and International System of Units (SI).



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1.8 Sample Set

Data Set 1: 55°C, 60mA

Part Number: RF-27TI32DS-DF-N

Number of Units: 30

Case Temperature: >53°C

Ambient Temperature: >50°C

Life Test Drive Current: 60mA

Measurement Current: 60mA

Data Set 2: 85°C, 60mA

Part Number: RF-27TI32DS-DF-N

Number of Units: 30

Case Temperature: >83°C

Ambient Temperature: >80°C

Life Test Drive Current: 60mA

Measurement Current: 60mA

Data Set 3: 105°C, 60mA

Part Number: RF-27TI32DS-DF-N

Number of Units: 30

Case Temperature: >103°C

Ambient Temperature: >100°C

Life Test Drive Current: 60mA

Measurement Current: 60mA

2 - Summary of Test Result

Data Set:	Sample Size	Failures Observed:	Test Interval	Test Duration	α :	β :	Reported TM-21 L ₇₀ Lifetime	Reported TM-21 L ₉₀ Lifetime
1	30	0	1000hrs	6000hrs	2.018E-06	1.004	>54000hours	>54000hours
2	30	0	1000hrs	6000hrs	2.529E-06	1.003	>54000hours	43,000hours
3	30	0	1000hrs	6000hrs	2.783E-06	1.000	>54000hours	38,000hours

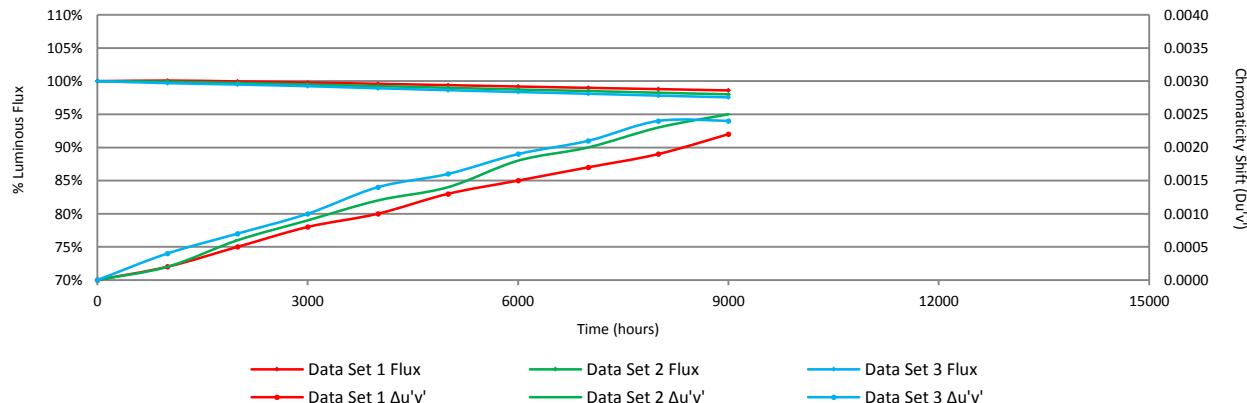
Average Lumen Maintenance (Percentage of Initial Luminous Flux)

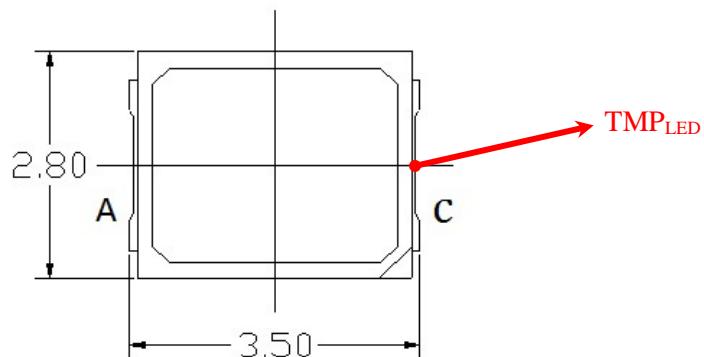
Data Set:	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs	7000hrs	8000hrs	9000hrs
1	100.09%	99.96%	99.79%	99.60%	99.40%	99.19%	98.99%	98.80%	98.60%
2	99.92%	99.73%	99.50%	99.26%	99.00%	98.74%	98.51%	98.25%	98.01%
3	99.70%	99.49%	99.24%	98.93%	98.64%	98.36%	98.10%	97.82%	97.56%

Average Chromaticity Shift

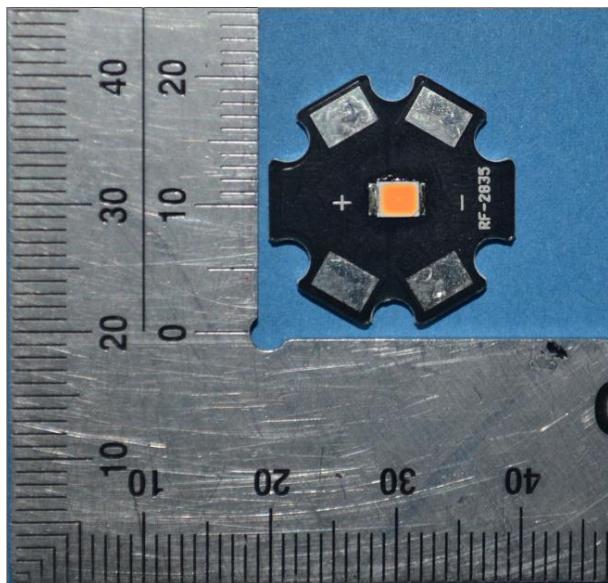
Data Set:	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs	7000hrs	8000hrs	9000hrs
1	0.0002	0.0005	0.0008	0.0010	0.0013	0.0015	0.0017	0.0019	0.0022
2	0.0002	0.0006	0.0009	0.0012	0.0014	0.0018	0.0020	0.0023	0.0025
3	0.0004	0.0007	0.0010	0.0014	0.0016	0.0019	0.0021	0.0024	0.0024

Average Lumen Maintenance and Chromaticity Shift VS. Time



4 - DUT Photo**4.1 Mechanical Dimensions**

All dimensions are in millimeter

4.2 DUT Photo**Report Revision**

Report Number	Report Date	Contents
R2DG161221050-10	2018-02-05	Original report.
R2DG161221050-10-M1	2018-07-30	Add the covered model in page 3 and Reported TM-21 L ₉₀ Lifetime in page 6.

*****END OF REPORT*****